



| Workpiece | | | Machine Parameter | | | |
|---|-------------------|---------------------|--|----------|---------------------|--|
| Description: | Sphere | | Machine Type: | KEL-VIVA | CNC Control: | Heidenhain |
| Material: | Stainless steel | Hardness: 58 +2 HRC | Grinding Head Type: | R 1 | Grinding Head Axis: | Fixed Intermediate Section |
| Max. Dimensions [mm]: | $\varnothing: 75$ | Length: 49 | No. of Grinding Operations / Clampings: | 1 | | |
| L. Kellenberger & Co. AG Heiligkreuzstrasse 28 CH-9009 St.Gallen Switzerland | | | Phone: +41 (0) 242 91 11 Fax: +41 (0) 242 92 15 sales@kellenberger.net www.kellenberger.com | | | Document No. Y100424-686-521e We reserve all rights in connection with this document. |