



Workpiece			Machine Parameter			
Description:	Inner Polygon tapered		Machine Type:	KEL-VARIA	CNC Control:	Heidenhain
Material:	Alloy special structural steel	Hardness: 50 - 54 HRC	Grinding Head Type:	UR 1-2-3	Grinding Head Axis:	B-Axis
Max. Dimensions [mm]:	\varnothing : 88	Length: 27	No. of Grinding Operations / Clampings:	1		
L. Kellenberger & Co. AG Heiligkreuzstrasse 28 CH-9009 St.Gallen Switzerland			Phone: +41 (0) 242 91 11 Fax: +41 (0) 242 92 15 sales@kellenberger.net www.kellenberger.com			Document No. Y100424-651-734e We reserve all rights in connection with this document.