



Workpiece			Machine Parameter	
Description:	HSK 63		Machine Type:	KEL-VARIA
Material:	Alloy Special Structural Steel	Hardness: 60 +/-2 HRC	CNC Control:	Heidenhain
Max. Dimensions [mm]:	∅: 63	Length: 108	Grinding Head Type:	UR 1-2-3
			Grinding Head Axis:	B-Axis
			No. of Grinding Operations / Clampings:	1

L. Kellenberger & Co. AG
 Heiligkreuzstrasse 28
 CH-9009 St.Gallen
 Switzerland

Phone: +41 (0) 242 91 11
 Fax: +41 (0) 242 92 15
 sales@kellenberger.net
 www.kellenberger.com

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