

Sales promotion



TRIPET TST 250- 4R / Fanuc 18iTB

- 4R turret with 4 grinding spindle holder for the mounting of HF-grinding spindles 2 x Ø 150 mm and 2 x Ø 170 mm
- Swivelling of the 4R-revolver through indexing attachment, pitch 90°
- Z-axis with linear guideways, Positioning feedback through direct measuring system, resolution of 0,1 µm
- X-axis with linear guideways, Positioning feedback through direct measuring system, resolution of 0,1 µm
- Workheadstock Camlock 6", DIN 55029, ISO 702/II
- B- axis manual swivelling; -15 up to +20°
- Bracket for static dressing, consisting of HF-dressing spindle Fischer AES-72X230
- Steady rest with adjustable dogs through micrometric screw, capacity Ø 11 - 210 mm
- Enclosure with sliding doors, free access to the work area
- Spindle cooling unit with 200 l tank
- Oil-air lubrication system for grinding spindles
- Central lubrication unit for linear guideways and ball screw
- Frequency converter for grinding spindles with a power up to 50 kVA
- Control unit with swivelling arm
- Electronic /electrical cabinet