

## Technical data

Machine type		TSCHUDIN T 35
<b>Dimensions</b>		
Distance between centers	mm	400
Grinding length	mm	400
Centre height	mm	125 / 175
Max. workpiece diameter	mm	249
<b>Workpiece weight</b>		
between centres	kg	150
<b>Base / Table slide</b>		
Travel z axis	mm	600
Rapid traverse	m/min	15
Resolution	µm	0.1
<b>Upper table</b>		
Swivelling range	degree	+/- 6 °
<b>Wheel slide</b>		
Travel x axis	mm	350
Rapid traverse	m/min	7.5
Resolution	µm	0.1
<b>Wheelhead OD</b>		
Wheel (appl. spez.)	mm	400 - 500 x 80 x 203.2
Diameter	mm	up to 600
Width	mm	up to 120
opt	mm	500 x 120 x 203.2
Peripheral roller bearing	m/s	0 - 120
Peripheral hydrodynamic	m/s	45 / 60
Spindle speed	min-1	V const ( opt )
Motor output	kW	10 (opt. bis 20)
<b>Workhead</b>		
Spindle speed	min-1	5 - 1,500 (opt. 3,000)
Motor output	kW	2.1
Spindelnose taper		MT5 / Ø 70 mm // MT6 / Ø 90 mm
Spindelnose bore	mm	34
Spindle torque	Nm	20
<b>Tailstock</b>		
Sleeve retraction	mm	80
internal taper		MT 3
<b>Control</b>		
		Bosch / Siemens

All specifications and designs are subject to alterations without notice

### L. Kellenberger & Co. AG

Heiligkreuzstrasse 28  
9009 St.Gallen / Switzerland  
Phone +41 (0)71 242 91 11  
Fax +41 (0)71 242 92 22  
www.kellenberger.com  
info@kellenberger.net

### L. Kellenberger & Co. AG

Längfeldweg 107  
2500 Biel-Bienne 8 / Switzerland  
Phone +41 (0) 32 344 11 52  
Fax +41 (0) 32 341 13 93  
www.kellenberger.com